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RBE350A93-3202-00

Job Sheet 195071



Part No: RBE350A93-3202-00

Job Qty. 1 *MLL*

Part Name: Power Take-Off Seal Extractor



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 7/2/19

Created By: Marie Lajeunesse

Type: Stock

Description: *over 11876*

Note: DWG RBE350A93-3202-00 Rev.1 IPP Rev. A 18.11.07 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S188432



Part: RBE350A93-3202-00

Job No: 195071

Serial No/Batch: S188432

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 06/06/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	7/2/19	0.00	0.20		Small Fab - 1		DARA M / mll
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	7/2/19	0.00	0.00		QC 5 - 10		DAS 40 JUN 06 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	1 pcs	7/2/19	0.00	0.00		Packaging 3 - 1 - B4B		Dara 143 GA 143
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	7/2/19	0.00	0.00		QC 21 - FG - 21		DAS 21 JUN 07 2019 9-88
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op
Descriptions: 100 - Assemble as per DWG.

Job BOM

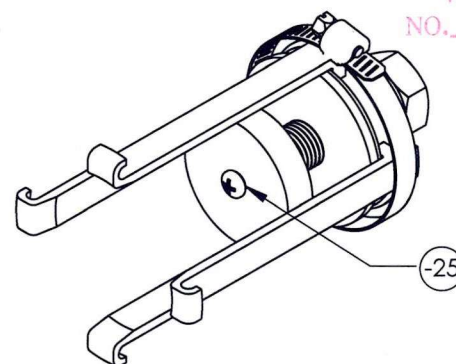
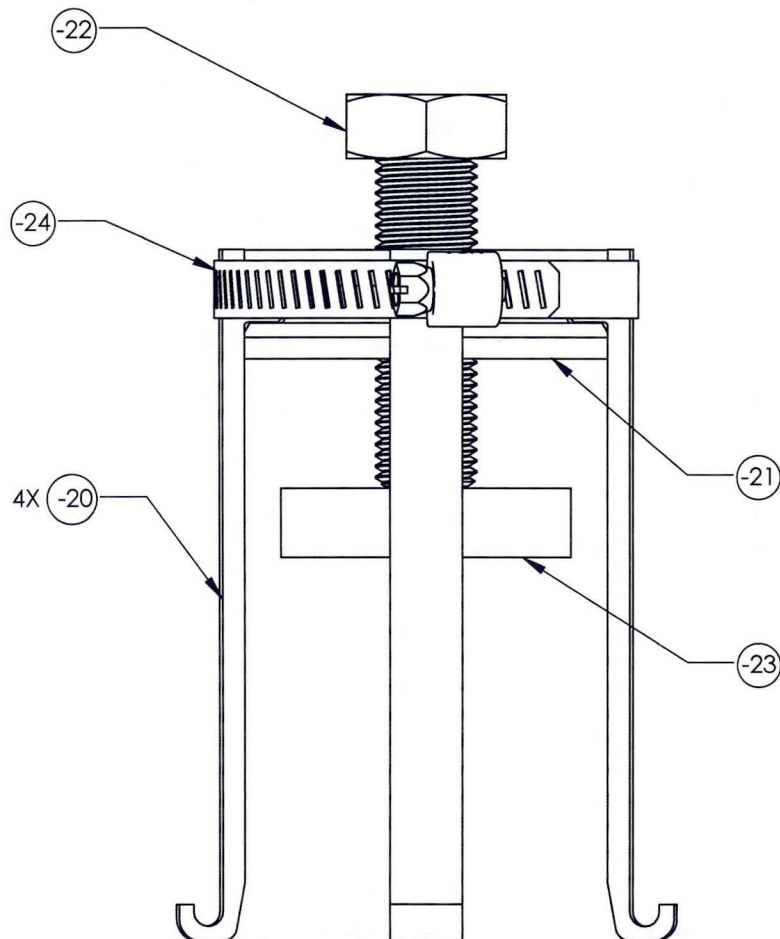
Part / Item	Component Name	Quantity	Operation	Container
5415K21	Worm-Drive Clamp, 1/2" Band Width,, 1-13/16" to 2-3/4" IC	1 Ea (1 ea)	100-Small Fab - 1	5148675
92005A215	Pan Head Machine Screw, M4 X 0.7 X 6mm	1 Ea (1 ea)	100-Small Fab - 1	5148145
RBE350A93-3202-00-20	Leg	4 pcs (4 ea)	100-Small Fab - 1	5152406
RBE350A93-3202-00-21	Support	1 pcs (1 ea)	100-Small Fab - 1	5159416
RBE350A93-3202-00-22	Bolt	1 pcs (1 ea)	100-Small Fab - 1	5159761
RBE350A93-3202-00-23	Washer	1 pcs (1 ea)	100-Small Fab - 1	5152244

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	5415K21	1	7	0
	92005A215	1	97	0
	RBE350A93-3202-00-20	4	6	0
	RBE350A93-3202-00-21	1	3	0
	RBE350A93-3202-00-22	1	3	0
	RBE350A93-3202-00-23	1	11	0
Part Specifications				
Specifications could not be found.				

Plex 5/13/19 3:18 PM Dart.lajeunesse.marie

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	REDREW FROM ORIGINAL DRAWING PER R.W.	3/15/2012	RJC	RW
1	ADDED -22 SCREW M4 X .7 ∇ .315 HOLE TO TIP, ADDED -23 MISSING .374 THICKNESS DIMENSION PER G.E.	3/29/2012	RJC	GE



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195071 M5
19-05-14

NOTE:
1. REF. OLD RB T/N: RBEA93-3202-00.

RED BARN MACHINE	
TITLE POWER TAKE-OFF SEAL EXTRACTOR	
DWG NO. RBE350A93-3202-00	REV 1
MATL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL EUROCOPTER AS350
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 3/29/2012 SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-20	4	LEG	4140	Ø3 X 3-7/8	2
			-21	1	SUPPORT	4140	Ø2 X 1 1/16	3
			-22	1	BOLT	STEEL	M14 X 1.5 X 60mm MCMaster-CARR #91180A381 (MODIFIED)	4
			-23	1	WASHER	1018	Ø1-3/4 X 1/2	5
		B/O	-24	1	SCREW CLAMP	STEEL	Ø2-3/4 X 1/2	1
		B/O	-25	1	PAN HEAD MACHINE SCREW	STEEL	M4 X .7 X 6mm MCMaster-CARR #92005A215	1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					